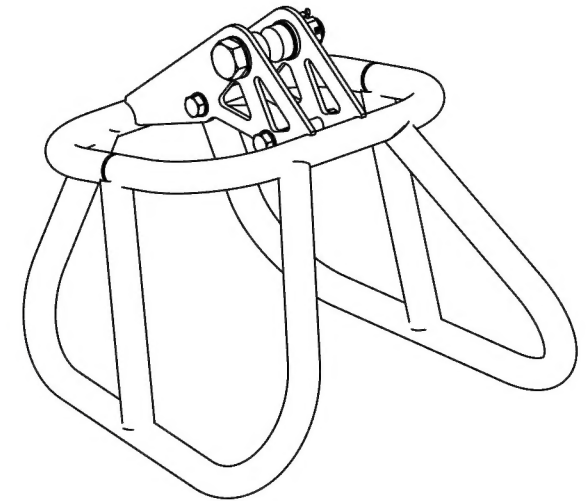
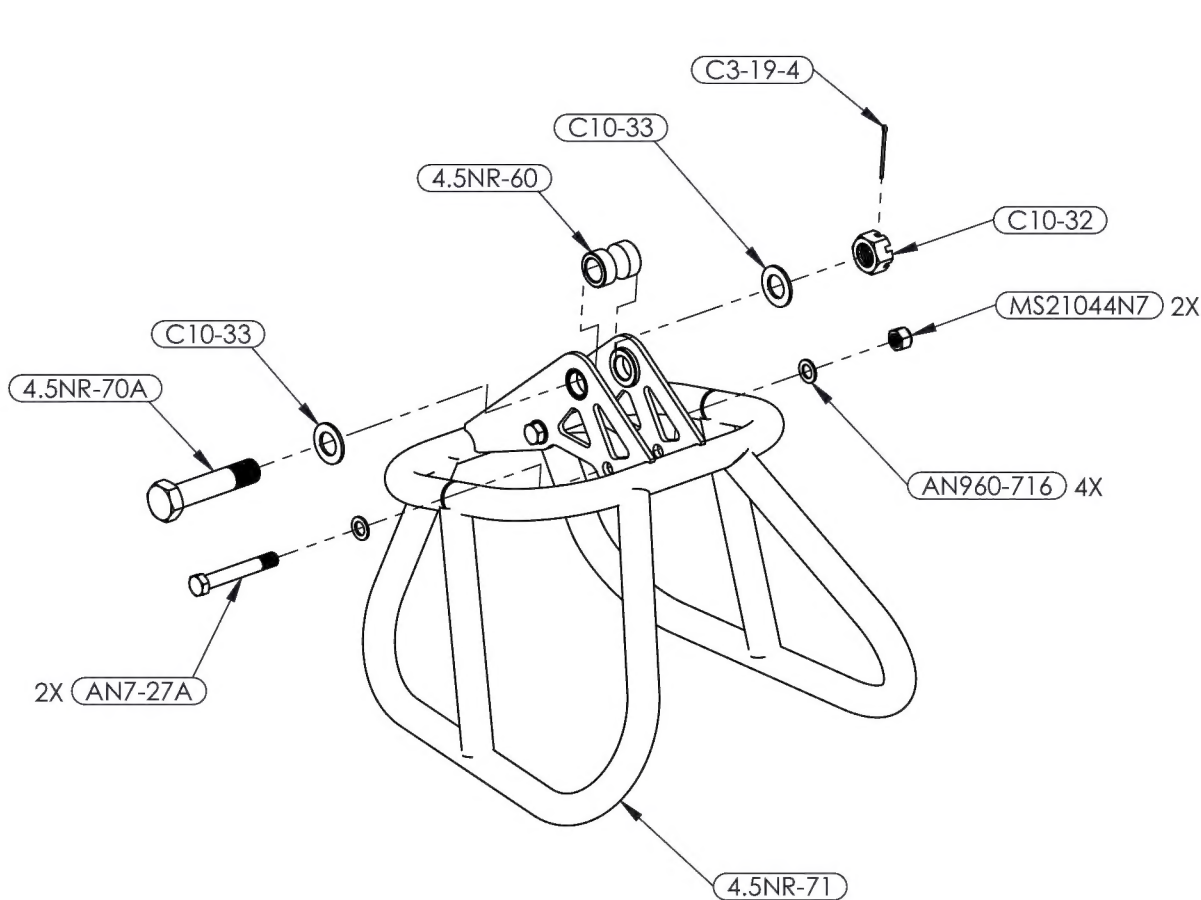


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0233	UPDATED TO NEW DRAFTING STANDARDS. 4.5NR-75 REPLACED W/ AN7-27A. AN365-720A REPLACED W/ MS21044N7.	9/21/2015	DPD	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			4.5NR-60	1	LIFTING BUSHING	4140/4142	
			4.5NR-70A	1	LIFTING BOLT	STEEL	3/4-10
			4.5NR-71	1	SINGLE CAGE		
		B/O	C10-32	1	LIFTING BOLT NUT	STEEL	3/4-10 (MCMASTER-CARR #97190A035)
		B/O	C3-19-4	1	COTTER PIN	S.S.	Ø1/8 X 2 (MCMASTER-CARR #98401A480)
		B/O	C10-33	2	LIFTING BOLT WASHER	STEEL	3/4 (MCMASTER-CARR #98017A220)
		B/O	AN7-27A	2	BOLT	STEEL	7/16-20 X 2.969
		B/O	AN960-716	4	AN-7 WASHER	STEEL	Ø7/16
		B/O	MS21044N7	2	NUT	STEEL	7/16-20

<b>DART</b> AEROSPACE	
<b>TITLE</b> SINGLE RING CAGE	
<b>DWG NO.</b> 4.5NR-C	<b>REV</b> 2
<b>MAT'L</b> UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± 5°	<b>DRAWN BY:</b> GILBERT <b>APPROVED</b> <i>D Weil</i> <b>HEAT TREAT</b> <b>FINISH</b> <b>SPEC</b>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
<b>SCALE</b> 1:6	<b>DATE</b> 8/6/2013
<b>SHEET 1 OF 1</b>	